



CERTIFICATE

A03/Z02

No. A/19-826786 Rev 00

Date 2019-06-04 Page 1/3

A02/Z03

INSPECTION CERTIFICATE acc to
EN 10204 3.1

A06

PROCESSKONTROLL ITEMS AB
BOX 2088
444 02 STORA HÖGA
SWEDENINSPECTION STAMP
QA-TUBE

Customer References	A07	Sandvik References	A08
758001	Customer order 2019-06-03	Order No. Subs No. ABSMT Dispatch note 537385 670987 46644/54 ABSMT No. C.Code 300-97403 29	
003-00991 ITEMS			

Material description	B01/B04	Steel/material Designations	B02
SEAMLESS STAINLESS COLD FINISHED INSTRUMENTATION TUBING		Sandvik AISI 3R60 TP316/TP316L EN no 1.4435	
Steel making process Electric furnace	C70		

Technical requirements	B03
ASTM A-213-18 AW, ASME SA-213-ED-17 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:-2015, NACE MR0103/ISO 17945-1:-2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80	

EXTENT OF DELIVERY							B07-B13	
It	Product designation	Heat	Lot	Pieces	Kg	M		
02	THT-3R60-25.4-2.11	554598	51503	16	117.0	96.00		
	25.40 X 2.11	554630	53595	21	152.0	126.00		
				Total	37	269.0	222.00	
TEST RESULTS								
Chemical composition (weight%)								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
554598	0.019	0.37	1.84	0.032	0.009	17.28	13.09	2.61
554630	0.019	0.38	1.63	0.034	0.009	17.30	13.12	2.62
	Ti	Al	N					
554598	<0.003	0.004	0.033					
554630	<0.003	0.004	0.039					

Quality assurance - Sofia Åkesson / Q-Manager
MTC Service / Certificates

A05/Z02

A01

AB SANDVIK MATERIALS TECHNOLOGY Reg No. 556234-6832 VAT No. SE663000-060901
SE-81181 SANDVIKEN SWEDEN www.smt.sandvik.com mtc_service.smt@sandvik.com



Chemical composition, product (weight %)									
Heat	C	Si	Mn	P	S	Cr	Ni	Mo	
554598	0.017	0.38	1.87	0	.033	0.008	17.34	13.13	2.64
554630	0.019	0.38	1.64	0	.034	0.009	17.34	13.08	2.62
	N								
554598	0.036								
554630	0.037								

Tensile test at room temperature

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa		%	%
	Rp0.2	Rp1.0	Rm	A	2"
51503	273	308	588	57	91
	282	315	598	52	55
	271	308	582	55	56
53595	271	305	588	56	59
	270	308	591	54	59
	270	304	590	54	58

Hardness test

Lot	Min	Max
	HRB	HRB
51503	74	76
53595	74	76

Following controls/tests have been satisfactorily performed:

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed at a temperature of Min 1040° C and quenched.

Marking:

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/3 16L CFA SML NDE 25.40 X 2.11 MM 1'' X 14 BWG HT 554598 SS LOT 51503 MADE IN SWEDEN *QA-TUBE*

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4436 EN 1.44 35 TP316/316L CFA SML NDE 25.40 X 2.11 MM 1'' X 14 BWG HT 554630 SS LOT 53595 MADE IN SWEDEN *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.



The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.